Product Information ROHAFORM® FST

AN INTERIOR FOAM WITH FST BENEFITS

ROHAFORM® FST is a state-of-the-art lightweight particle foam core material that meets stringent fire, smoke and toxicity levels for interior aircraft applications. It exceeds both US and European regulatory requirements for commercial aircraft interiors.

IDEAL FOR INTERIOR SANDWICH COMPOSITES

ROHAFORM® provides a structural core solution for aircraft seats, tray tables, overhead bins, wall panels and more. The technology used to shape the cores ensures the ultimate in design freedom, making it easy to create both simple and geometrically complex components. Cores are compatible with common thermoset and thermoplastic polymers. They can be used in widely accepted composite manufacturing processes, e.g., those reaching temperatures of 130 °C (266 °F) with pressure of 0.4 MPa (58 psi), or even in higher temperature processing at 180 °C (356 °F) with pressure of 0.15 MPa (22 psi).

FOR MORE INFORMATION OR PRICING, CONTACT:

Evonik Operations GmbH Performance Foams, Darmstadt, Germany Phone +49 6151 18-1005

Evonik Corporation Theodore, Alabama USA Phone +1 866 764-6235

Evonik Specialty Chemicals (Shanghai) Co., Ltd. Shanghai, China Phone +86 21 6119 3788

FIRE, SMOKE & TOXICITY PERFORMANCE

| Characteristic | Standard | Test method | ROHAFORM® FST |
|----------------------------------|----------------------------|--------------------|---------------|
| Vertical Burn, 60 seconds | FAR / CS 25.853 Appendix F | Part 1 (a) (1) (i) | Pass |
| Heat Release Peak/Total | FAR / CS 25.853 Appendix F | Part IV | Pass |
| | Airbus ABD 0031 | AITM 2.0006 | Pass |
| | Boeing BSS 7322 | ASTM E906 | Pass |
| Smoke Density ¹ | FAR / CS 25.853 Appendix F | Part V | Pass |
| | Airbus ABD 0031 | AITM 2.0007 | Pass |
| | Boeing BSS 7238 | ASTM E662 | Pass |
| Combustion Toxicity ¹ | Airbus ABD 0031 | AITM 3.0005 | Pass |
| | Boeing BSS 7239 | ASTM E662 | Pass |

1. Flaming mode

ROHAFORM®

| Property | Test Method | Unit | ROHAFORM® FST |
|----------------------|------------------|------------------|---------------|
| Density | ASTM D 1622 | kg/m³ lbs/ft³ | 75 4.7 |
| Compressive Strength | ASTM D 1621 | MPa psi | >0,7 >101 |
| Compressive Modulus | ASTM D 1621-B-73 | MPa psi | >25 >3 625 |
| Shear Strength | ASTM C 273 | MPa psi | tbd tbd |
| Shear Modulus | ASTM C 273 | MPa psi | tbd tbd |

Technical data values presented are typical for nominal density, subject to normal manufacturing variations.

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Evonik Operations GmbH

High Performance Polymers Performance Foams 64293 Darmstadt, Germany Phone +49 6151 18-1005

Evonik Corporation Theodore, Alabama USA Phone +1 866 764-6235

Evonik Specialty Chemicals (Shanghai) Co., Ltd. Shanghai, China Phone +86 21 6119 3788

